KAPPASPERSE LB 18 NEW
Wetting, scouring and dispersing agent

CHEMICAL-PHYSICAL-DATA
Chemical composition: formulation based on fatty alcohol ethoxylates/mixed polymers
Appearance: colourless, slightly cloudy liquid
pH-value 20 °C (product): 4 – 6
Density 20 °C (g/ml): approx. 1.0
Ionic charge: nonionic

FUNCTION
KAPPASPERSE LB 18 NEW is preferentially used as low-foaming wetting, scouring and dispersing agent for the contrast enhancement in the jeans treatment. During jeans washing processes KAPPASPERSE LB 18 NEW prevents soiling of undyed fibres (weft, pocket lining and labels) in jeans clothing by removed indigo.

- reduces the soiling of the white cotton weft and the pocket lining of blue jeans in any stage of the washing process.
- has good wetting, scouring and dispersing properties, independent of the temperature of the treatment baths.
- is compatible with enzyme preparations based on amylases and cellulases.
- is low-foaming and thus can be applied on drum washing machines.
- is easy to dose.

APPLICATION
The product is suitable for all jeans treatment processes such as desizing, pre-scouring, stone-wash, bleaching and post-scouring.
Furthermore, KAPPASPERSE LB 18 NEW improves the rub fastness and reduces the soiling of additional fabrics like pocket lining, also when washing sulphur and pigment dyed fabrics.

Recommended formulation on the drum washing machine:

Desizing

<table>
<thead>
<tr>
<th>2 g/l</th>
<th>KAPPAZYM DZ 88</th>
</tr>
</thead>
<tbody>
<tr>
<td>2 g/l</td>
<td>KAPPASPERSE LB 18 NEW</td>
</tr>
</tbody>
</table>

Liquor ratio: 1:8 – 1:12
Treatment time: 10 – 15 minutes
Temperature: 60 °C
Then rinsing

Stone-wash

<table>
<thead>
<tr>
<th>0.5 – 1 %</th>
<th>KAPPACELL PWR 20</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 – 2 g/l</td>
<td>KAPPASPERSE LB 18 NEW</td>
</tr>
</tbody>
</table>

Liquor ratio: 1:4 – 1:8
Treatment time: 20 – 45 minutes
Temperature: 40 - 55 °C (depending on type of cellulase)
Then rinsing and post-scouring.
Technical Data Sheet

Post-scouring of stone-washed jeans denim

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>KAPPASPERSE LB 18 NEW</td>
<td>2 g/l</td>
</tr>
<tr>
<td>alkali (soda, caustic soda)</td>
<td>0.5 – 2 g/l</td>
</tr>
<tr>
<td>hydrogen peroxide 35%</td>
<td>0 – 2 g/l</td>
</tr>
<tr>
<td>optical brightener, if necessary</td>
<td>X %</td>
</tr>
</tbody>
</table>

Liquor ratio: 1:8 – 1:12
Treatment time: 10 – 15 minutes
Temperature: 40 – 60 °C
Then rinsing.

Regarding the application of the additionally mentioned products, please note the corresponding technical data sheets.

**DILUTION INSTRUCTION**

KAPPASPERSE LB 18 NEW can be diluted in cold or warm water. Therefore the product can also be added undiluted during the wash-cycle.

**LAGERUNG**

KAPPASPERSE LB 18 NEW remains stable for at least 6 months if stored properly in a tightly closed container. Do not expose to frost!
After thoroughly stirring frozen product is usable again.